

Fitting Instructions: MAZ08H / MAZ010H

Vehicle: MAZDA BT50 / FORD RANGER BUMPER MODEL (09/2011 – ON)
MAZDA BT50 / FORD RANGER TRAY (09/2011 - ON)

Towing Capacity: 3500kg

- Fitting Kit:**
- 12x M12 x 1.25 x 40 flange bolts
 - 2x M12 x 1.25 x 40 bolts on wire
 - 14x Flange nuts
 - 6x M12 x 40 coarse bolts, flat & star washers
 - 2x M12 hole plates
 - 2x D shackle
 - 2x Towbar Rating Labels

MAZ08H



MAZ10H



1.	Bumper Models only - remove bumper.
2.	Mount towbar side arms to chassis using M12 coarse bolts, star & flat washers aligning with tapped holes in side of chassis rails. Do not tighten bolts at this stage.
3.	Feed M12 x 1.25 x 40 via hole plate, underside of chassis & towbar side arms, & flange nuts. Do not tighten at this stage.
4.	Bumper Models only – remove M12 coarse bolts installed in step 2. Replace Bumper, feed M12 coarse bolts via bumper, towbar side arms aligning with tapped holes in chassis rails.
5.	Fit M12 x 1.25 x 40 flange bolts to remaining towbar hole on side (1 each side arm), flange nut. Do not tighten at this stage.
6.	Feed cross pipe up between side arms aligning holes in cross pipe with side arms. Fit M12 x 1.25 x 40 bolts & flange nuts. Do not tighten at this stage.
7.	Tighten bolts on underside of chassis (2 each side), then bolts on side of chassis (4 each side).
8.	Check that hitch box is horizontal before tightening remaining bolts (4 each side).
9.	Check all bolts for tightness.
10.	Apply Towbar Rating Labels to driver's side door sill <u>and</u> non-removable part of the towbar.